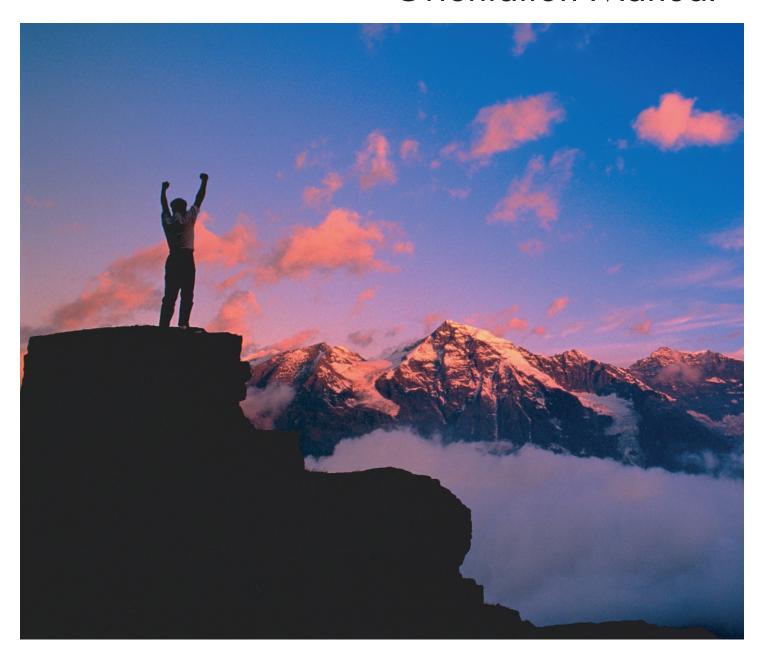


Career Development & Orientation Manual



The Journey to Mastery™

A Project of Vision into the New Millenium Douglas M. Yeaman

