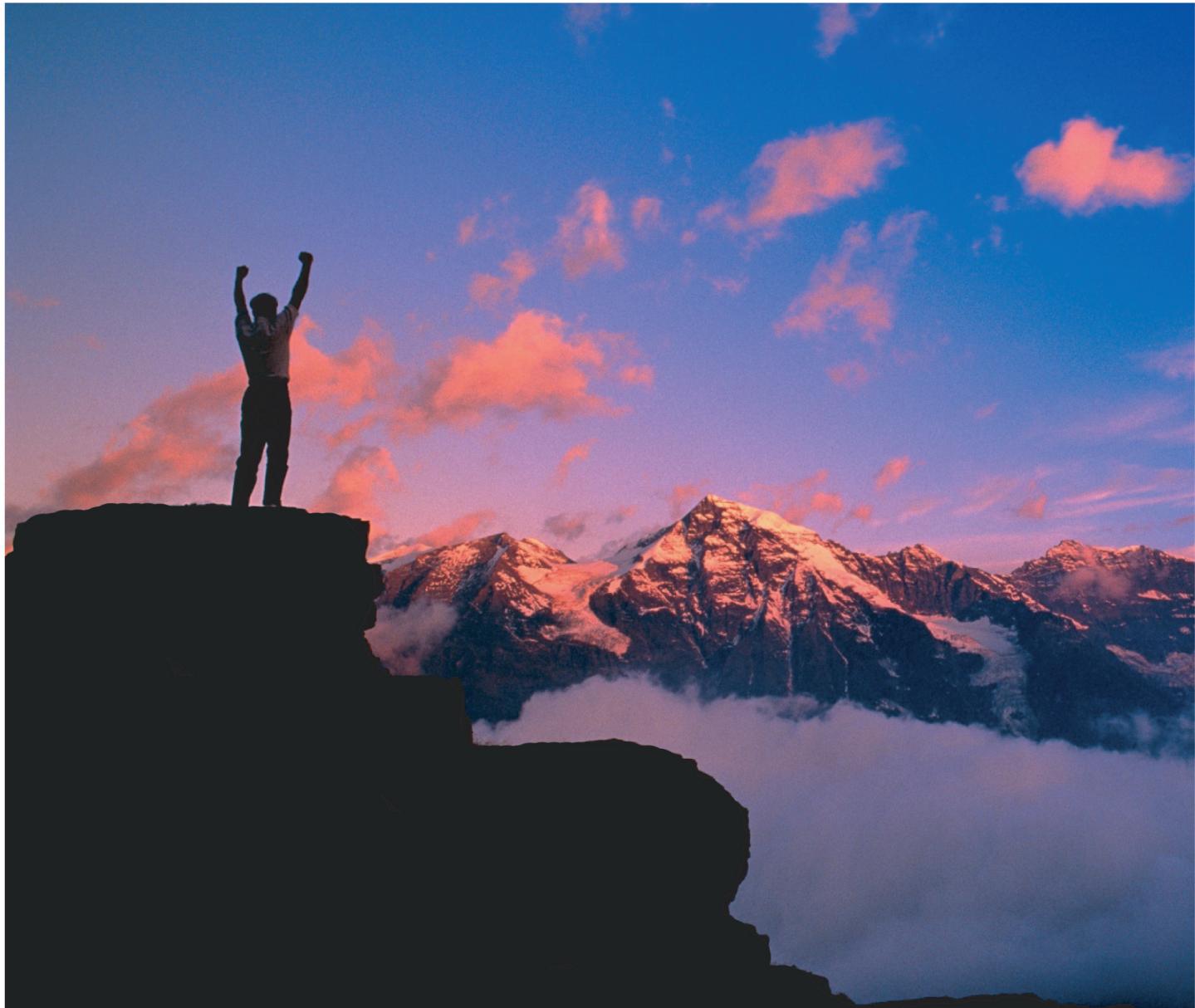




Career Development & Orientation Manual



The Journey To Mastery™

A Project of Vision into the New Millenium



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